



Dart Aerospace Ltd.
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D3209-3

Job Sheet 192134



Part No: D3209-3

Job Qty: ~~20~~ ⁴⁰ pcs

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/18/19

Job Tracking No:

Due Date: 3/28/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP A 04.04.14 New issue KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	20 pcs	3/28/19	3/28/19	0.00	1.58	Hardinge - 1		JBS 19/03/04
120	QC 8	20 pcs	3/28/19	3/28/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 23		11/8 19/4/6
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
130	Packaging 3-1 - Stock - B4B	20 pcs	3/28/19	3/28/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		

DAS
28
9-89

					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
140	QC 21 - SA	20 pcs	3/28/19	0.00 0.00	QC 21 - SA - 21	DAG 21 APR 09 2019
					QC 21 - SA - 70	9-88
					QC 21 - SA - 53	
Part Op 100 - (Hardinge) Turn D3209-3 bushing as per Folio FA354 and Dwg D3209 Descriptions: 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
M303R0.500	303 Round Bar 0.500"	.6660 ft (.0333 ea)	100-Hardinge - 1	5023401		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Hardinge - 1	M303R0.500	1	56	0		
Part Specifications						
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments	
1	Bushing	0.063inches ± 0.010	0.073 0.053			
2	Bushing	0.233inches ± 0.010	0.243 0.223			
3	Bushing	0.030inches ± 0.010	0.040 0.020			
4	Bushing	30Degrees ± 0	30 30			
5	Bushing	0.500inches ± 0.010	0.510 0.490			
6	Bushing	0.376inches + 0.001 - 0.000	0.377 0.376			
7	Bushing	0.257inches + 0.006 - 0.001	0.263 0.256			



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Container No: S170138



Part: D3209-3

Job No: 192134

Serial No/Batch: S170138

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/06/19